

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 15.08.10	Job No.: RD15-796-01	ADR Yes/No: Y	ADR Date: 15.07.15	ECN #: 15- 580
Product No.: D119-796		Created By: A.P.	Approved By:	
Product Name: AW119 MKII CROSSTUBES		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS / ED	
Production Manager / Coord.	Y	MP / MF		QC Coordinator	Y	PD	
Purchasing Manager / Purchasing Coord.	Y	LL / CL		Customer Support	Y	SW / LM	
Production Engineering Coord.	Y	DD / JLM		Customer Technical Support	Y	MB / HS	
Production Engineering Coord.	N	DL		Marketing	Y	SL / WR	
Customer Order Processing	N	SL / BG		Sales Support Manager	Y	CP	

Reason for Change:
D5122-1 CENTER SUPPORT NO LONGER BONDED TO THE D119-796-241 CROSSTUBES. VARIOUS DOCUMENTS UPDATED TO REFLECT CHANGES

Documents Affected:
IIN-D119-796 Rev. E
MDL-D119-796 Rev D.
ICA-D119-796 Rev. 3
D119-796-241 Rev. H

IF APPLICABLE: **NCR:** _____ **PAR:** _____ **CAR:** _____ **CIR:** _____ **URF:** 15-580

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	AP	URF 15-580	
6	Update Master Document List (MDL)	Y	AP	MDL-D119-796 Rev. D	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		15.08.24
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.08.24
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.08.24
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ		15.08.24
19	Create / Update Packaging Process Plan (PPP)	Y	KJ	LOOSE PARTS ADDED TO KITS	
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.08.24
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.08.24
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
INSTRUCTIONS TO BE REMOVED FOR BONDING CENTER SUPPORT D5122-1, D119-796-241
UPDATE PARTS LISTS (ADDED SCOTCH-WELD DP460 TO -201/-203, ADDED REFERENCE RIVETS, EXTRA MS21920-28 CLAMPS TO -021/-023/-025/-031/-033/-035

D119-796-021/-023/-025/-031/-033/-035 KITS NOW AT CHANGE 002 (ADDED ITEMS TO KITS) update w/o in process
D119-796-201/-203 AT CHANGE 004 (ADDED PARTS TO KITS)
D119-796-241 NOW AT CHANGE 004 131317

DONE More + Route. 16-1-27.

ECN Verified & Complete: _____ Date: _____